



# OEM Manufacturing

<b>Lewis Tools</b>	HERRAMIENTAS ESTANDAR DE MEXICO, S. A. DE C.V
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## COMPANY PROFILE

Founded in 1954, Lewis Tools is an industry leader in developing and introducing innovative lawn & garden products. In 1988, we established Herramientas Estandar de México SA de C.V., which consists of two wholly owned manufacturing facilities, totaling over 125,000 square feet, located in Tijuana, Mexico with corporate offices in Poway, California. We are able to ensure the highest quality manufacturing standards and respond very quickly to our customer needs. High quality products along with superior customer service is our priority. Lewis Tools has grown from offering a single product to offering over one hundred unique, high-quality specialty products and OEM services.

## OVERALL RATING

Product / process complexity	*****
Portfolio level	*****
Management systems	*****
Facilities and infrastructure	*****

## PROCESS CAPACITIES

Lewis Tools has experience in all areas of metal fabrication from engineering to production. We specialize in new product design, metal fabrication, stamping, welding, powder coating, general assembly, packaging, warehousing, shipping and in-house customer care. We offer turn-key manufacturing solutions to a select number of OEM customers.

## Other capacities within LEWIS TOOLS are . . .

- CNC Bending machines
- Manual welding
- Robotic welding
- Packaging
- Powder coating

## MANAGEMENT CAPACITIES

With in-house control of engineering and production, Lewis Tools is committed to providing competitive manufacturing costs and solutions for OEM Manufacturing.

## Other management capabilities in the company include:

- In-house engineering
- Production planning
- Cross-border logistics
- Storage warehouse

## HUMAN RESOURCE SKILLS

Having years of experience and defined processes in place within engineering, logistics, manufacturing and customer service, allows Lewis Tools to produce high-quality products to meet customers' specifications and timelines.

## Additional Personnel Qualifications:

- Bilingual Staff
- Direct Contact - USA & Canada
- New Product Development
- Lean Tool Expertise

## CERTIFICATIONS

- ISO 9001 : 2008 (Quality management system) - In progress
- IMMEX certified (Service maquila permit)



Powder Coating Line



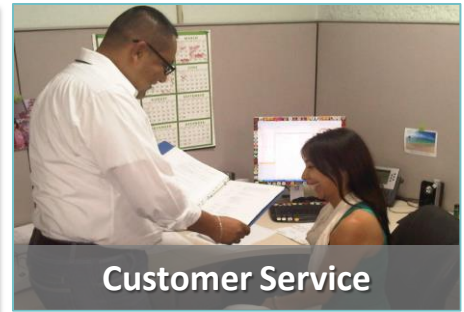
Robotic Welders



CNC Bending Machines

## AVAILABLE CAPACITY - KEY PROCESSES

Process Name	Available Machinery & Equipment Description	QTY
Stamping	5-125 Ton. Punch press	27
	90 Ton. Press-Break	1
Cutting	Horizontal band saw	3
	Vertical band saw	1
	Wheel saw	2
Bending & Rolling	CNC Bending machines	3
	Tube Bending machine	5
	Rod Bending machine	5
	Steel sheet Leveling Roller	2
	Sheet metal Straightening machine	2
	Rod Straightening & Cutter	1
Sanding	Sanding machine	6
Welding	Manual MIG welding station	10
	MIG welding robots	10
Machine Shop	CNC machines	2
	Machining center	5
Drilling	Drilling machines	10
Powder Coating	Multi-stage wash system/Aerial Line	1
	Powder Coating booths	2
	Powder Coating guns	4
	Dry and Curing oven	2
Packaging	High mix/low volume rotary packaging lines	4



Customer Service



In House Engineering



Assembly & Packaging



Warehousing & Shipping

DISCLOSURE: This program is supported by DEITAC - Tijuana EDC and the Economic Development Office of the City Of Tijuana - SEDETI. All information included in this profile has been validated by AXIS - Strategic Intelligence Center as a third party independent analyst.